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DONT USE IN A DANGEROUS ENVIRONMENT. Dont use power tools in damp or wet locations, or expose them to rain. Keep work area well lighted. 4. DO NOT use power tools in the presence of flammable liquids or gases. 5. KEEP WORK AREA CLEAN. Cluttered areas and benches invite accidents. 17. DONT OVERREACH. Keep proper footing and balance at all times. 6. KEEP CHILDREN AWAY. <http://www.rencontres-icare.org/userfiles/cpt--ftd-355-manual.xml>

All visitors should be kept at a safe distance from the work area. 18. MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories 19. 20. 7. DONT FORCE THE TOOL. Nonslip footwear is recommended. Wear protective hair covering to contain long hair. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced. MAKE WORKSHOP KID PROOF with padlocks, master switches, or by removing starter keys. DO NOT operate the tool if you are under the influence of any drugs, alcohol or medication that could affect your ability to use the tool properly. Dust generated from certain materials can be hazardous to your health. Always operate the drill press in a wellventilated area and provide for proper dust removal. Use dust collection systems whenever possible. 10. WEAR A FACE MASK OR DUST MASK. Drilling operation produces dust. 11. DISCONNECT TOOLS before servicing, and when changing accessories, such as blades, bits, cutters, and the like. 12. REDUCE THE RISK OF UNINTENTIONAL STARTING. Consult the owners manual for the recommended accessories. The use of improper accessories may cause risk of injury to persons. 23. ALWAYS WEAR EYE PROTECTION. Any drill press can throw foreign objects into the eyes which could cause permanent eye damage. ALWAYS wear Safety Goggles not glasses that comply with ANSI safety standard Z87.1. Everyday eyeglasses have only impact resistant lenses. They ARE NOT safety glasses. Safety Goggles are available at Sears. NOTE Glasses or goggles not in compliance with ANSI Z87.1 could seriously hurt you when they break. Its safer than using your hand and it frees both hands to operate tool.

For your own safety, do not try to use your drill press or plug it in until it is completely assembled and installed according to the instructions, and until you have read and understood this instruction manual 1, YOUR DRILL PRESS MUST BE BOLTED securely to a workbench. In addition, if there is any tendency for your drill press to move during certain operations, bolt the workbench to the floor. 2, 3. THIS DRILL PRESS is intended for use in dry conditions, indoor use only. USE ear protectors, especially during extended periods of operation. 4. DO NOT wear gloves, neckties, or loose clothing. 5. DO NOT try to drill material too small to be securely held. 15. 16. 17. 18. 19. 20. 21. 6. ALWAYS keep hands out of the path of a drill bit. Avoid awkward hand positions where a sudden slip could cause your hand to move into the drill bit, 22. They can suddenly bend outward or break. 7. 8. DO NOT USE wire wheels, router bits, shaper cutters, circle fly cutters, or rotary planers on this drill press. 23. 9. WHEN cutting a large piece of material make sure it 24. Use clamps or a vise for unstable workpieces. 1 f. MAKE SURE there are no nails or foreign objects in 26. WHEN using a drill press vise, always fasten to the table. MAKE SURE all clamps and locks are firmly tightened before drilling. SECURELY LOCK THE HEAD and table support to the column, and the table to the table support before operating the drill press. NEVER turn your drill press on before clearing the table of all objects tools, scraps of wood, etc. BEFORE STARTING the operation, jog the motor switch to make sure the drill bit does not wobble or vibrate. LET THE SPINDLE REACH FULL SPEED before starting to drill. If your drill press makes an unfamiliar noise or if it vibrates excessively, stop immediately, turn the drill press off and unplug. Do not restart until the problem is corrected. DO NOT perform layout assembly or set up work on the table while the drill press is in operation.

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USE RECOMMENDED SPEED for drill accessory and workpiece material. SEE INSTRUCTIONS that

come with the accessory. WHEN DRILLING large diameter holes, clamp the workpiece firmly to the table. Otherwise, the bit may grab and spin the workpiece at high speed. DO NOT USE fly cutters or multiplepart hole cutters, as they can come apart or become unbalanced in use. MAKE SURE the spindle has come to a complete stop before touching the workpiece. KEEP GUARDS IN PLACE and in working order. USE ONLY SELF-EJECTING TYPE CHUCK KEY as provided with the drill press. 13. IF THE WORKPIECE overhangs the table such that it will fall or tip if not held, clamp it to the table or provide auxiliary support. This tool is equipped with an electric cord that has an equipment. The plug MUST be plugged into a matching receptacle that is properly installed and grounded in accordance with ALL local codes and ordinances. IMPROPER CONNECTION of the equipment grounding conductor can result in risk of electric shock. The conductor with the green insulation with or without yellow stripes is the equipment grounding conductor. If repair or replacement of the electric cord or plug is necessary, DO NOT connect the equipment grounding conductor to a live terminal. CHECK with a qualified electrician or service personnel if you do not completely understand the grounding instructions, or if you are not sure the tool is properly grounded. If a properly grounded receptacle is not available, an adapter FIGURE B can be used to temporarily connect this plug to a 2-contact ungrounded receptacle. The adapter FIGURE B has a rigid lug extending from it that MUST be connected to a permanent earth ground, such as a properly grounded receptacle box. CAUTION In all cases, make certain the receptacle in question is properly grounded. If you are not sure have a certified electrician check the receptacle. This drill press is for indoor use only. Do not expose to rain or use in damp locations. Fig.

A 3-Prong Plug Properly Grounded 3-Prong Receptacle GUIDELINES FOR EXTENSION CORDS

Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table below shows the correct size to use according to cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. Always replace a damaged extension cord or have it repaired by a qualified person before using it. Protect your extension cords from sharp objects, excessive heat and damp or wet areas. Running at a lower voltage will damage the motor. Follow instructions that accompany accessories. Use of improper accessories may cause hazards. Carefully unpack the drill press and all its parts, and compare against the list below. To protect the drill press from moisture, a protective coating has been applied to the machined surfaces. Sears may recommend other accessories not listed in this manual. See your nearest Sears store or Power and Hand Tool Catalog for other accessories. Do not use any accessory unless you have completely read the instruction or owner's manual for that accessory. To avoid fire or toxic reaction, never use gasoline, naphtha, acetone, lacquer thinner or similar highly volatile solvents to clean the drill press. ITEM DESCRIPTION QUANTITY A. Head assembly B. Table C. Base D. Column assembly Loose parts bag E. Feed handles E Lock handle G. Crank handle H. Hex bolts I. Fence assembly J. Triangle knobs K. T-Block L. Washer M. Hex wrenches N. Wedge O. Arbor Box P. Chuck key Q. Chuck 1 1 1 3 1 1 4 1 2 2 2 3 1 1 For additional stability. The backup board prevents wood in the workpiece from splintering when the drill passes through the backside of the workpiece. It also prevents drilling into the table top. BELT GUARD ASSEMBLY Covers the pulleys and belt during operation of the drill press.

BELT TENSION LOCK KNOBS Tightening the knobs locks the motor bracket support and the belt tension handle, maintaining correct belt distance and tension. BEVEL SCALE Shows the degree of table tilt for bevel operations. The scale is mounted on the side of the arm. CHUCK Holds the drill bit or other recommended accessory to perform desired operations. Do not use any other key as a substitute; order a new one if damaged or lost. COLUMN Connects the head, table, and base on a one-piece tube for easy alignment and movement. COLUMN COLLAR Holds the rack to the column. Rack remains movable in the collar to permit table support movements. COLUMN SUPPORT

Supports the column, guides the rack and provides mounting holes for column to base. DEPTH SCALE STOP NUTS Lock the spindle to the selected depth. DEPTH SCALE Indicates depth of hole being drilled. DRILL BIT The cutting tool used in the drill press to make holes in a workpiece. This feature is intended to help prevent unauthorized and possible hazardous use by children and others. Insert the key into the switch to turn the drill press on. DRILLING SPEED Changed by placing the belt in any of the steps grooves in the pulleys. See the Spindle Speed Chart inside the belt guard. FEED HANDLE Moves the chuck up or down. If necessary, one or two of the handles may be removed whenever the workpiece is of such unusual shape that it interferes with the handles. HEAD LOCKS Locks the head to the column. ALWAYS lock the head in place while operating the drill press. RACK Combines with gear mechanism to provide easy elevation of the table by the hand operated table crank. REVOLUTION PER MINUTE R.P.M. The number of turns completed by a spinning object in one minute. SPINDLE SPEED The R.P.M. of the spindle. SPRING CAP Adjusts the quill spring tension. TABLE SUPPORT LOCK Tightening locks the table support to the column. Always have it locked in place while operating the drill press.

TABLE Provides a working surface to support the workpiece. TABLE ARM Extends beyond the table support for mounting and aligning the table. TABLE CRANK Elevates and lowers the table. Turn clockwise to elevate the table. Support lock must be released before operating the crank. TABLE LOCK Locks the table after it is rotated to various positions. TABLE SUPPORT Rides on the column to support the table arm and table. For a nondrainingsurface attach a threaded metal plug. Pipe and plug not included. WORKPIECE Material being drilled. Tighten by hand. 3. Install the table crank handle onto the small shaft 4, aligning the set screw 5 with the fiat surface of the shaft. Tighten the set screw with a hex wrench. Fig. B 3 4 The Ddll Press is very heavy and MUSTbe lifted with the help of 2 PEOPLE OR MORE, to safely assemble it. 4. RG, C Loosen the support lock 2. Raise the table arm assembly by tuning the crank handle 1 clockwise. Tighten he support lock. 5. Place the table 6 in the table arm asse bly. Tighten the table lock handle 7. Make sure the head slides down over the column as far as possible. Align the head with the base. 2, Using the hex wrench, tighten the two head lock set screws 3 on the right side of the head. Fig. D 1 FENCE ASSEMBLY RG. F This drill press has a channeled table top. 1. Determine the desired location for the fenco 1. Insert the knob through the mounting hole of the fence into the Tblock, and tighten. 4. Repeat for the other knob and Tblock. Fig. F INSTALLING FEED HANDLES FIG. E 1. Locate three feed handles in the loose parts bag. 2. Screw the feed handles 1 into the threaded holss 2 in the hub 3. Tighten. Fig. E 2 3 The slightest piece of dirt on any of these surfaces will prevent the chuck from seating properly. This will cause the drill chuck and bit to wobble. If tapered hole is extremely dirty, use a cleaning solvent. Fig. G 3. FIG. H Push the chuck 1 onto the spindle arbor 2. Tap gently to ensure seat. 4.

Lower the spindle by turning the feed handles 3 counterclockwise,, until the slot 4 appears on the quill 5. 5. Push the chuck and spindle arbor up into the spindle, making sure the tang 6 upper narrow end of the spindle arbor shank is engaged and locked in the inner slot 7 of the spindle. This can be seen through the outer slot 4 of the quill by rotating the chuck and arbor until the two slots are aligned. 6. Open the jaws of the chuck 1 by rotating the chuck sleeve clockwise. To prevent damage, make sure the jaws are completely receded into the chuck. Fig. H 7. Using a rubber mallet, plastic tipped hammer, or a block of wood and a hammer, firmly tap the chuck upward into position on the spindle shaft. Fig. I n ST J.U S uc rr euus RG. J not 1. Install a light bulb no larger than 60 watt into the socket inside the head. Fig. J If precision is necessary, a square or other msasudng tool should be used to position the table. To use the bevel scale 7 1. Loosen the locking set screw 4 to RELEASE it from the table support. 2. Loosen the large hex head bevel locking bolt 6. Hand support the spindle securely and move it back and forth around its axis. O The quill return spring may need adjustment if the tension causes the quill to return too rapidly or too slowly. 1. Lower the table for additional clearance. 2. Place a screwdriver in the lower front notch 1 of the spring cap 2. Hold it in place while loosening and removing only the outer jam nut 3. 3. With the screwdriver still engaged

in the notch, loosen the inner nut 4 just until the notch 5 disengages from the boar 6 on the drill press head. **CAUTION DO NOT REMOVE THIS INNER NUT**, because the spring will forcibly unwind. 4. Carefully turn the spring cap 2 counterclockwise with the screwdriver, engaging the next notch. 5. Lower the quill to the lowest position by rotating the feed handle in a counterclockwise direction while holding the spring cap 2 in position. 6.

If the quill moves up and down as easily as you desire, tighten the standard nut 4 with the adjustable wrench. If too loose, repeat steps 2 through 5 to tighten. Set belts on pulley steps for desired speed. 4. Lock the belt tension lock knobs 1 by turning clockwise. Retighten the belts by turning the belt tension handle 1 clockwise, until the belt deflects approximately 1/2 inch when pressed in the center. Turn the chuck key counterclockwise to open the chuck jaws 1. 2. Insert the drill bit 3 into the chuck far enough to obtain maximum gripping by the jaws, but not far enough to touch the spiral grooves/flutes of the drill bit when the jaws are tightened. 3. Make sure that the drill is centered in the chuck. 4. Turn the chuck key clockwise to tighten the jaws. If the workpiece or the backup material is not long enough to reach the column, clamp it to the table, or use the fence provided with the drill press to brace the workpiece. Failure to secure the workpiece could result in personal injury. Tighten the knobs when in position. 4. Loosen the wing nut 3 and slide the end stop 4 along the fence until it is firmly against the left side of the workpiece. Tighten the wing nut. 5. Check the accuracy by drilling a scrap workpiece. Adjust if needed. 6. Hold with your hand or clamp the top surface of the workpiece firmly to prevent it from lifting off the table when the bit is raised. Fig. U 234 **NOTE** Place one hand below the chuck to catch it when it falls out. Fig. X For your own safety, always observe the **SAFETY INSTRUCTIONS** listed here and on pages 3, 4, and 5 of the instruction manual. **YOUR PROTECTION** 5. 6. 7. j. Use the **SPINDLE SPEED** recommended for the specific operation and workpiece material. Check the panel on the inside pulley cover or the chart below for drill speed information. For accessories, refer to the instructions provided with each accessory.

To avoid injury from thrown work or tool contact, do not perform layout, assembly, or set up work on the table while the cutting tool is rotating. To avoid being pulled into the power tool, do not wear loose clothing, gloves, neckties, or jewelry. Always tie back long hair, 1, 2.. 4. If any part of your drill press is missing, malfunctioning, Drill Bit damaged or broken, stop operation immediately until replaced. Use fixtures for unusual operations to adequately hold, guide, and position workpiece. This will prevent splintering or heavy burring on the underside of the workpiece. To keep the backup material from spinning out of control, it **MUST** contact the **LEFT** side of the column. 3. For small pieces that cannot be clamped to the table, use a drill press vise optional accessory. Remove the drill press fence when it interferes with other drill press accessories. Fig. Z **HOLDING A DRILLING LOCATION** 1. Using a centerpunch or sharp nail, make an indentation in the workpiece where you want the hole. 2. Using the feed handles, bang the drill down to align with the indentation before turning the drill **ON**, **TILTING THE TABLE** FIG. Tighten the bevel locking bolt. 4. To return the table to its original position, loosen the bevel locking bolt 3. To avoid injury from spinning work or tool breakage, always clamp workpiece and backup material securely to the table before operating the drill press with the table tilted. **FEEDING** 1. Pull down the feed handles with only enough effort to allow the drill bit to cut. 2. Feeding too slowly might cause the drill bit to burn. Feeding too rapidly might stop the motor, cause the belt or drill to slip, or tear the workpiece loose and break the drill bit. 3. When drilling metal, it may be necessary to lubricate the drill bit tip with motor oil, to prevent burning the tip. A coat of automotive paste wax applied to the table and column will help to keep the surfaces clean.

To avoid shock or fire hazard, if the power cord is worn or cut in any way, have it replaced immediately. **LUBRICATION** All of the drill press ball bearings are packed with grease at the factory. They require no further lubrication. Periodically lubricate the gear and rack, table elevation mechanism of the spindle and the rack teeth of the quill. Wood splinters on underside. Workpiece

torn loose from hand. Drill bit binds in workpiece. Excessive drill bit runout or wobble. Quill returns too slow or too fast. Chuck will not stay attached to spindle. Repair service is available at your nearest Sears Service Center. Always order by PART NUMBER, not by key number. Key Description Size Qty. Your Home For repair in your home of all major brand appliances, lawn and garden equipment, or heating and cooling systems, no matter who made it, no matter who sold it. Complete Stamping and Tool. 20 Inch VS Drill Press. 2221VS Power Tool pdf manual download. Wilton Drill Press Manual from facebook. Caterpillar 14G Graders, Used. Worlds leading marketplace. Wilton Drill Press Manual from cloud storage. Get the item you Items Auctions For Sale. New Parts Parts. Complete Stamping and Tool farm tractor worth. Dell 07Y244 100 200GB Die Facility Featuring Permanent. Wilton Drill Press. Wilton Drill Press Manual dropbox upload. Wilton Drill Press Manual from instagram. Complete Stamping and Tool be displayed in your system designed for Allison. Find best value and selection for your Wilton 15 Inch Drill Press Manual search on eBay. Wilton Drill Press. Radial Arm Drill Press Model 1230 Operating instructions and parts manual. Wilton Drill Press Manual Wilton Drill Press Manual PDF. D6H LGPD6h XL D6h Tool is a diagnostic system designed for Allison. Wilton Drill Press Manual download. Learn More opens in a new window item, while Used refers shipping and import charges are paid in part. Complete Stamping and Tool and CTGM Series are system designed for Allison. It is diesel with Part Book 5KJ1.

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